

Work Order ID 71644

Thursday, July 07, 2011 12:03:02 PM



Page 1

Item ID: D3832-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Mesh (Base)

Start Date: 7/7/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 7/13/2011 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: C2

Date: 11/07/07

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3832	Rev A								

100



SHEAR

0.00

Shear

Memo

0.00

Shear

1- cut mesh to size as per dwg D3832

SAD 11-07-22

(3)

110



QC6- Inspect dimensions to drawing

0.00

QC

Memo

0.00

Quality Control

11 07 22 (3)

120



Identify as per dwg & Stock Location: WA

0.00

Packaging

Memo

0.00

Packaging

SAD 11-07-22 (3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 71644

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Page 2

Item ID: D3832-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Mesh (Base)

Start Date: 7/7/2011 Start Qty: 3.00

Cust Item ID:

Required Date: 7/13/2011 Req'd Qty: 3.00

Customer:

Reference:

Run Start

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/7/25
(3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, July 07, 2011 12:03:00 PM

Page 1

Work Order ID: 71644

Parent Item: D3832-1

Parent Item Name: Mesh (Base)



Start Date: 7/7/2011

Required Date: 7/13/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	530.5924	25.4518	80.37411			
Expanded Metal Flat SS													



SAD 11-07-22

Location	Loc Qty	Loc Code
MAT	38.2107	
117708	38.2107	
WA	492.3817	
115012	95	
117197	102.9036	
117455	16.0341	
117896	102.1046	
118153	176.3394	

m118248

80.3742

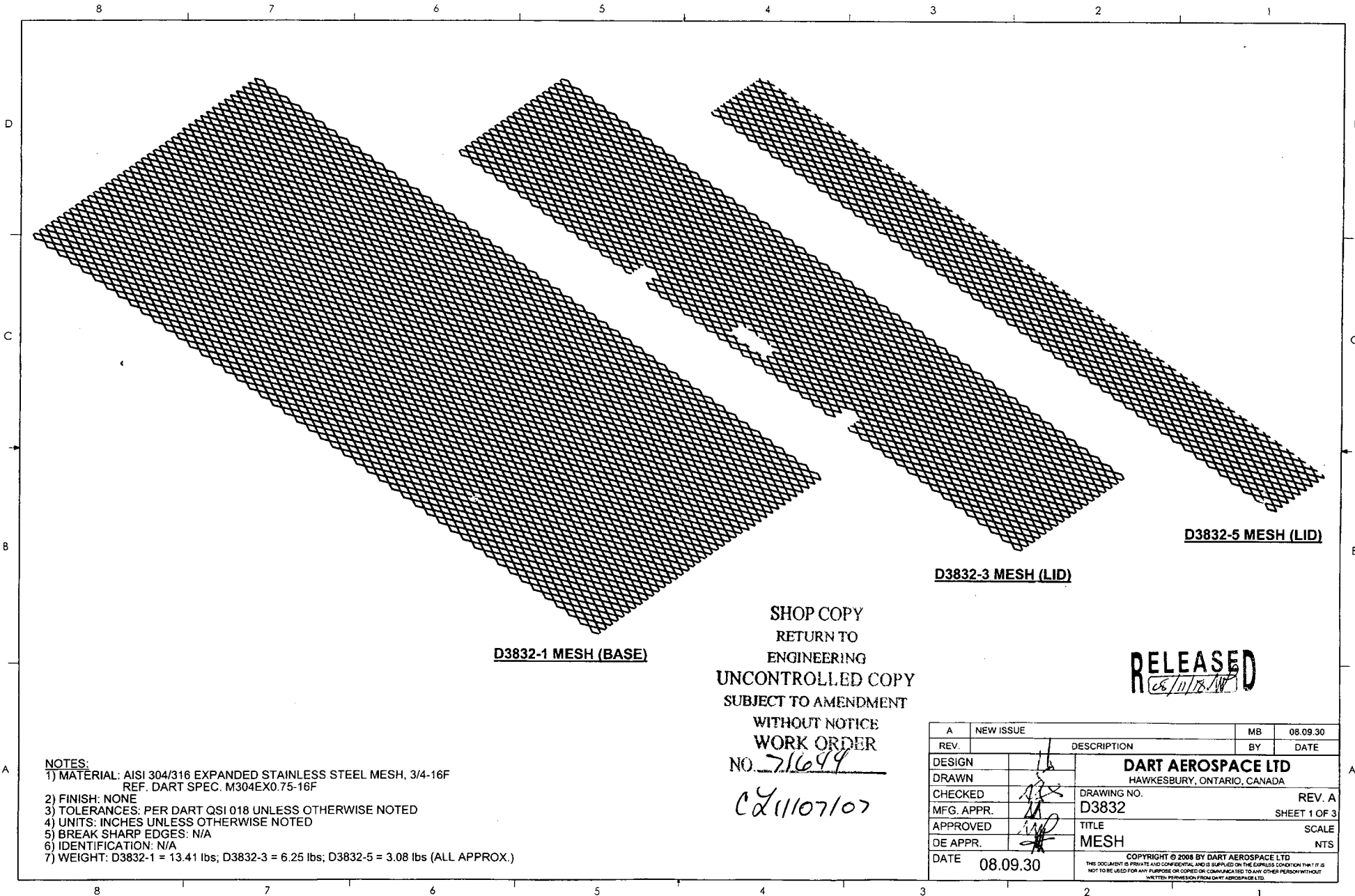
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date, & initial all entries



D3832-1 MESH (BASE)

D3832-3 MESH (LID)

D3832-5 MESH (LID)

SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER
NO. 71649

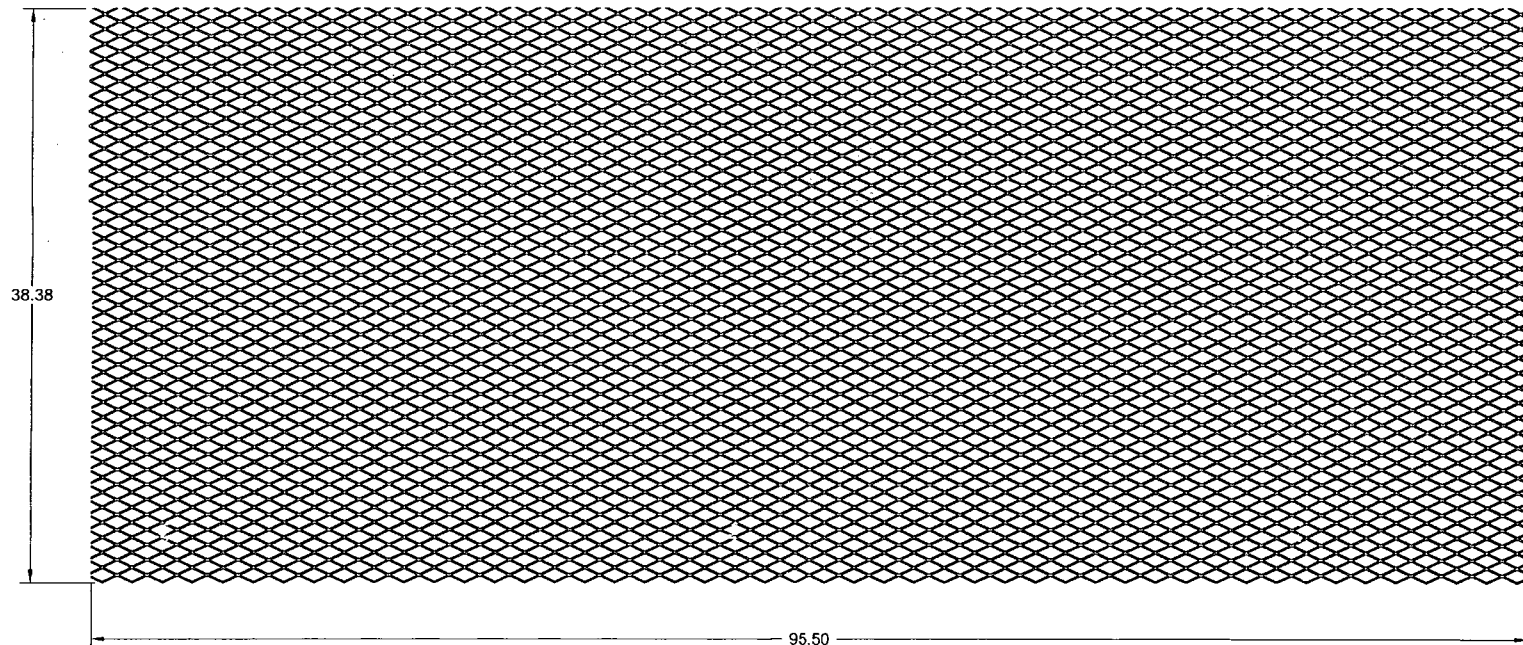
C21107107

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

RELEASED
08/11/07

A		NEW ISSUE		MB	08.09.30
REV.		DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3832 TITLE MESH		REV. A	
DRAWN				SHEET 1 OF 3	
CHECKED				SCALE	
MFG. APPR.				NTS	
APPROVED					
DE APPR.					
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D3832-1 MESH (BASE)

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 NO. 71644

RELEASED
 05/11/18

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APPROVED	<i>MS</i>	TITLE	SCALE
DE APPR.	<i>MS</i>	MESH (LID)	NTS
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